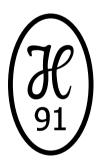




Catalog No. 8-2018.1 Extreme-100A









Worldwide Quality Type Approval And Certificate:





http://www.yoke.net/thirdpartycertificate





Quality Control, Testing, and Detecting during manufacturing

YOKE runs a constant and strict production facility with quality control in every manufacturing stage from raw materials to the completed product. YOKE is an ISO 9001 certified company and has Type Approval by the major international authorities from SABS, ZU, ABS, API, and DNV. YOKE has achieved CNLA certification - Chinese National Laboratory Accreditation which ensures a quality research and development (R&D) department and unsurpassed product engineering.

Magnaflux Crack Detection:

All forged components, each individually magnaflux detected after heat treatment.

Proof Load Testing:

Chain and components are proof load tested at 2.5 times the Working Load Limits with resultant permanent deformation within 1%.

Dynamic Fatigue Testing:

Batch samples of chain and components are Dynamic Fatigue Tested at 1.5 times Working Load Limit for 20,000 cycles.

Ultimate Breaking Load Testing:

Batch samples are Break Load Tested in a static tensile testing machine to ultimate failure. The minimum ultimate force is equal to the Working Load Limit times the safety factor.

Spectrographic Analysis:

To assure of the proper metallurgy content of all raw materials.

Eddy Current Detection:

All load pins are 100% individually inspected after heat treatment.



Test certificate







DANGER: Overhead lifting presents a very real danger of severe injury or loss of life if lifting equipment is not used properly. Please read and understand all of these instructions prior to using any lifting sling or sling assembly. Sling should only be used by qualified persons who are responsible for the sling selection, inspection and use.

Grade 100 Chain Sling Components

	WC	ORKING LO	OAD LIMI	TS IN LB	S Acc. to	PAS 1061	
		90°		B	4 legs	B	Choke endless sling
	Load Factor	1.0	1.4	1.0	2.1	1.5	1.6
Chain Size		-	0°<ß ≦ 45°	45°<β ≤ 60°	0°<β ≦ 45°	45°<β ≤ 60°	
mm	inch			Worki	ng Load Limit (lbs))	
6	7/32	3,200	4,500	3,200	6,800	4,800	5,100
7	1/4 (9/32)	4,300	6,100	4,300	9,100	6,400	6,900
8	5/16	5,700	8,100	5,700	12,100	8,500	9,100
10	3/8	8,800	12,400	8,800	18,700	13,200	14,100
13	1/2	15,000	21,200	15,000	31,800	22,500	24,000
16	5/8	22,600	32,000	22,600	47,900	33,900	36,200
20	3/4	35,300	49,900	35,300	74,900	52,950	56,500
22	7/8	42,700	60,400	42,700	90,600 64,000		68,300
26	1	59,700	84,400	59,700	12,600	89,550	95,500
32	1 1/4	90,400	127,800	90,400	191,700	135,600	144,600

^{**}Safety factor 4:1 above limits are valid for standard use and equally loaded slings. Properly use and maintaince of your YOKE chain slings will give long life and enable you to carry out your lifting operations efficiently and safely.

Warning: Never exceed a vertical sling angle of 60°





SAFE USE

- Never load in excess of the rated capacity for the application.
- Keep a record of all slings in use.
- User should remove all twists from a chain leg before lifting and, should never knot a chain.
- Always use YOKE shortening hook or clutch when chain slings should be shortened.
- Always inspect to insure that chain is free from damage or wear before use.
- Always inspect all sling components prior to each use.
- Ensure that chain is protected from any sharp corners on the load.
- Ensure that the master link articulates freely on the hook of the crane or other lifting appliance.
- Never tip load hooks. The load should always be supported correctly in the bowl of the hook.
- Always use the correct size sling for the load, allowing for the included angle and the possibility of unequal loading.
- Personnel must keep all body parts from between the sling and the load, and from between the sling and the crane/
 hoist hook. Persons shall never ride the chain sling/rope sling or web sling or the load during lifting or while suspended.
 Persons must stand clear of all loads while lifting or while suspended. During lifting, with or without the load, personnel
 must be alert for possible snagging of the load or the chain sling.

MAINTENANCE

- A thorough examination should be carried out by a competent person at intervals at least every year or more frequently according to statutory regulations, type of use and past records.
- Chains with bent links or with cracks or gouges in the link should be replaced, as should deformed components such as bent master links, deformed hooks and any fittings showing signs of damage.
- Chain and components wear should never exceed 10% of the original dimensions.
- Once a chain sling has been overloaded it must be taken out of service.
- Store chain slings on a properly designed rack. They should not be left lying on the floor where they may suffer mechanical or corrosion damage or may be lost.

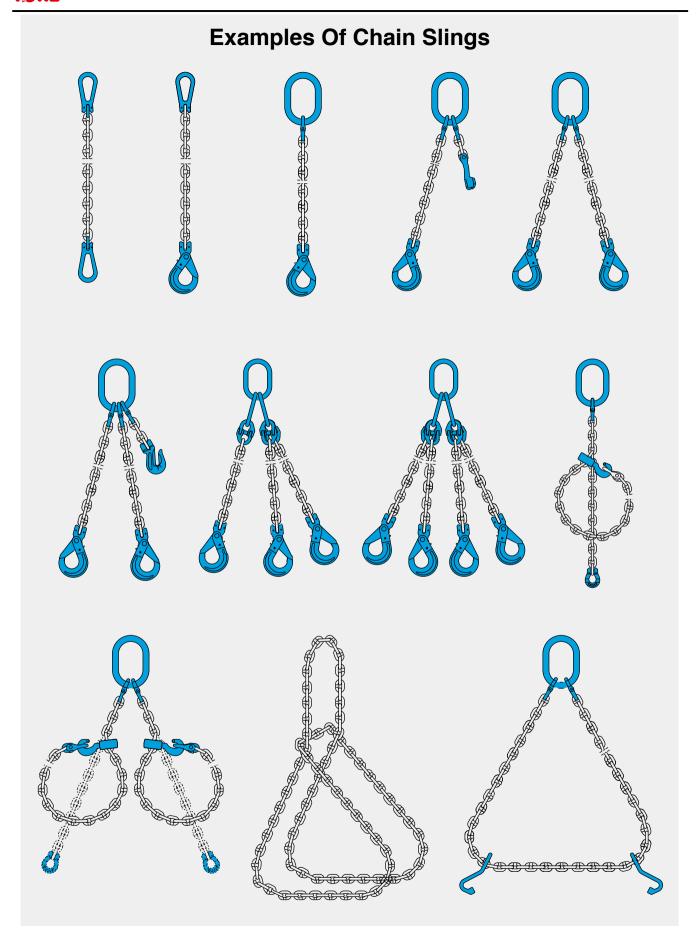
LIMITATION ON USE

- YOKE alloy chain or chain slings should not be used in acid or caustic solutions nor in heavily acidic or caustic laden atmospheres. The high tensile strength of the heat treated alloy material in alloy steel chains and components is susceptible to hydrogen embrittlement when exposed to acids.
- YOKE slings must not be heat-treated, galvanized, plated, coated or subject to any process involving heating or pickling. Each of these processes can have dangerous effects and will invalidate the manufacturer certificate.
- YOKE slings may be used at temperatures between -40°C to 200°C with no reduction in the working load limit. The use of YOKE chain slings within the permissible temperature range in the table below does not require any permanent reduction in working load limit when the chain sling is returned to normal temperatures. A sling accidentally exposed to temperatures in excess of the maximum permissible should be withdrawn form service immediately and returned to the distributor for thorough examination.
- When using YOKE slings in exceptionally hazardous conditions, the degree of hazard should be assessed by a
 - competent person and the Working Load Limit adjusted accordingly. Examples are lifting of potentially dangerous loads such as molten metals, corrosive materials or fissile material and including certain offshore activities.

Sling temperature (F)	Sling temperature (C)	Reduction in Working Load Limit
-40°F to 400°F	-40℃ to 200℃	None
400°F to 550°F	200℃ to 300℃	10%
550°F to 750°F	300℃ to 400℃	25%
Above 750°F	Above 400℃	Do not use.

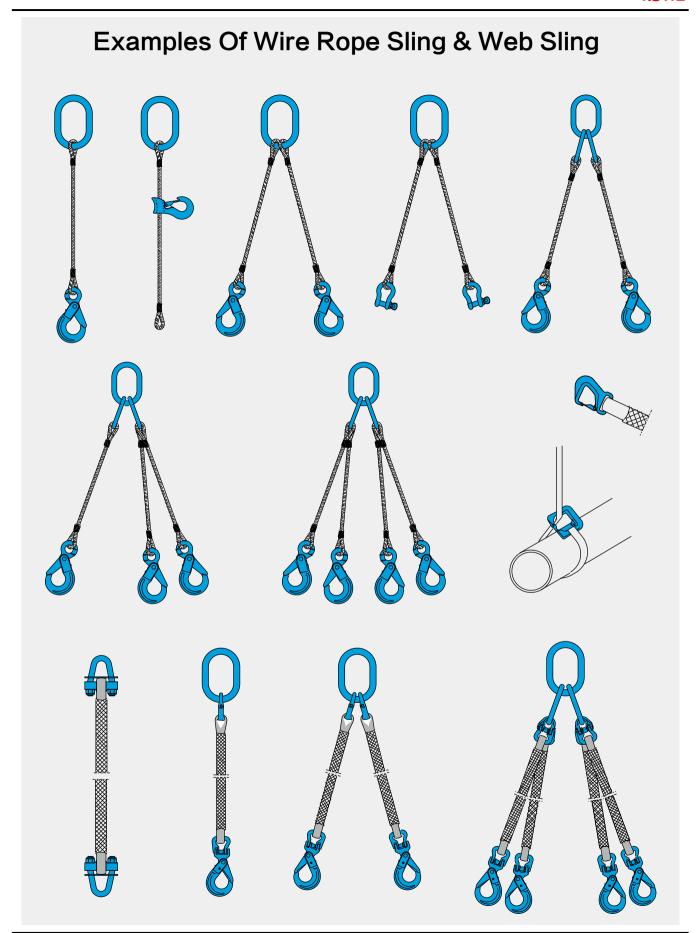




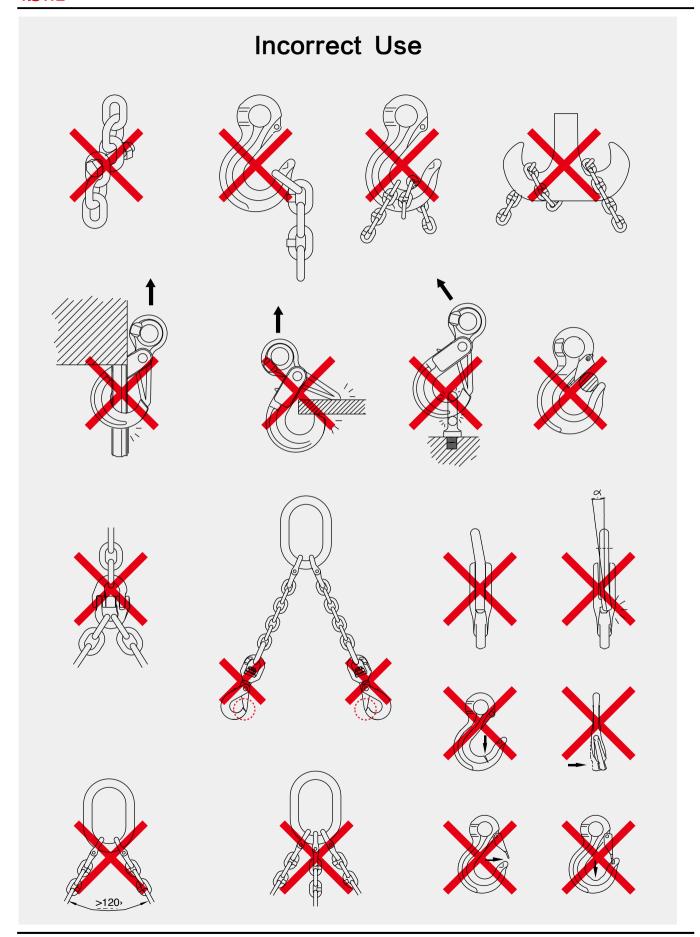








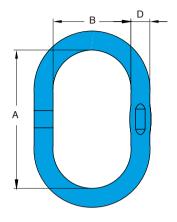














- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/A906M, ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184, DIN PAS1061.
- Certified by DGUV GS-OA-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 5:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 1-2 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full tracebility to raw materials.



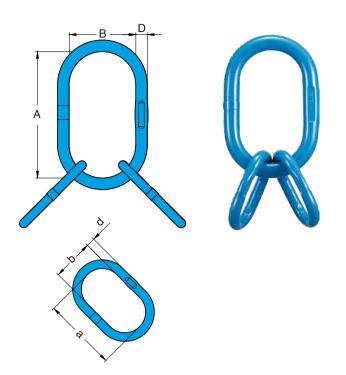
X-001 Welded Master Link

Item No.	Code NO.	Fo Grade Chain (100	WLL β 0-45°	Proof Load	Can be used on single hook Acc. to DIN15401 No.	Dime	ensions (inch)	N.W.
		1-leg	2-leg	tonnes	kN		D	Α	В	lbs
X-001-13	AD-13	1/4-5/16	1/4	2.8	69	2.5	0.51	4.72	2.36	0.8
X-001-16	AD-16	3/8	9/32-5/16	4	98	6	0.63	6.30	3.54	1.6
X-001-161	AD-161	3/8	9/32-5/16	4	98	4	0.63	5.51	2.76	1.4
X-001-19	AD-19	1/2	3/8	6.7	164	6	0.75	6.30	3.54	2.4
X-001-22	AD-22	1/2	3/8	8.9	218	8	0.87	7.09	3.94	3.6
X-001-25	AD-25	5/8	1/2	11.5	282	10	0.98	8.27	4.53	5.3
X-001-251	AD-251	5/8	1/2	11.5	282	16	0.98	10.83	5.71	6.7
X-001-28	AD-28	5/8	1/2	13	319	16	1.10	10.83	5.71	8.5
X-001-281	AD-281	5/8	1/2	13	319	8	1.10	7.48	3.94	6.2
X-001-32	AD-32	3/4	5/8	17.1	419	16	1.26	10.83	5.71	11.3
X-001-36	AD-36	1	7/8	24	588	20	1.42	11.22	6.10	15.1
X-001-361	AD-361	7/8	3/4	24	588	16	1.42	10.83	5.71	14.6
X-001-40	AD-40	1	7/8	28.1	688	20	1.57	11.81	6.30	19.7
X-001-401	AD-401	1	7/8	28.1	688	12	1.57	10.24	5.12	17.2
X-001-45	AD-45	1	1	38.3	938	25	1.77	13.39	7.09	28.2
X-001-50	AD-50	1-1/4	1	45	1103	32	1.97	13.78	7.68	36.6
X-001-60	AD-60			65	1593	32	2.36	16.93	9.06	64.0
** X-001-601	AD-601	1-1/4	1-1/4	65	1593	32	2.36	16.14	8.66	61.5
** X-001-70	AD-70	-	-	85	2083	50	2.76	18.90	10.24	98.1
** X-001-701	AD-701	-	-	85	2083	32	2.76	15.75	7.87	83.0
** X-001-90	AD-90	-	-	150	3675	50	3.54	19.69	11.81	178.5

- ★ Design factor 5:1, proof tested and certified.
- ★★ Available from Q1, 2019







- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/A906M, ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184, DIN PAS1061.
- Certified by DGUV GS-OA-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 5:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 3-4 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full tracebility to raw materials.

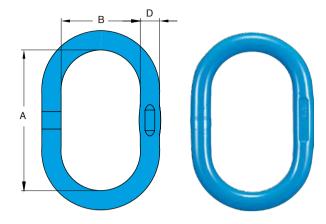


X-007 Welded Master Link Assembly

Item No.	Assembled with	For Grade 100 Chain (inch)	WLL β 0-45°	Proof Load	Can be used on single hook Acc. to DIN15401 No.		D	imensi	ons (ir	nch)		N.W.
		3 and 4-leg	tonnes	kN		D	Α	В	d	а	b	lbs
X-007-19	AD-19 +2 AD-161	9/32-5/16	5.3	130	6	0.75	6.3	3.54	0.63	5.51	2.76	5.2
X-007-25	AD-251+2 AD-19	3/8	8.9	218	16	0.98	10.8	5.71	0.75	6.30	3.54	11.5
X-007-28	AD-28 +2 AD-22	3/8	12.9	316	16	1.10	10.8	5.71	0.87	7.09	3.94	15.7
X-007-32	AD-32 +2 AD-25	1/2	17	417	16	1.26	10.8	5.71	0.98	8.27	4.53	22.0
X-007-36	AD-361+2 AD-281	5/8	23.6	578	16	1.42	10.8	5.71	1.10	7.48	3.94	26.9
X-007-40	AD-40 +2 AD-32	5/8	28.1	688	20	1.57	11.8	6.30	1.26	10.80	5.71	42.4
X-007-45	AD-45 +2 AD-36	3/4	38.3	938	25	1.77	13.4	7.09	1.42	11.20	6.10	58.4
X-007-50	AD-50 +2 AD-401	7/8	45	1103	32	1.97	13.8	7.68	1.57	10.20	5.12	71.1
X-007-60	AD-60 +2 AD-50	1	65	1593	32	2.36	16.9	9.06	1.97	13.80	7.68	137.2
X-007-70	AD-70 +2 AD-601	1-1/4	85	2083	50	2.76	18.9	10.20	2.36	16.10	8.66	221.1
X-007-90	AD-90 +2 AD-701	-	150	3675	50	3.54	19.7	11.80	2.76	15.70	7.87	344.5







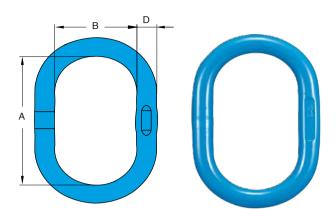
- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/A906M, ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184, DIN PAS1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 1-2 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full tracebility to raw materials.

X-002 Welded Master Link

Item No.	Code NO.	Grad	or e 100 (inch)	WLL β 0-45°	Proof Load	Can be used on single hook Acc. to DIN15401 No.	Dime	ensions (inch)	N.W.
		1-leg	2-leg	tonnes	kN		D	Α	В	lbs
X-002-13	BD-13	9/32-5/16	1/4	2.8	69	2.5	0.51	4.33	2.36	0.8
X-002-16	BD-16	3/8	9/32-5/16	4	98	2.5	0.63	4.33	2.36	1.2
X-002-19	BD-19	1/2	3/8	6.7	164	5	0.75	5.31	2.95	2.0
X-002-22	BD-22	1/2	3/8	8.5	208	6	0.87	6.30	3.54	3.2
X-002-28	BD-28	5/8	1/2	11.5	282	8	1.10	7.09	3.94	6.0
X-002-32	BD-32	3/4	5/8	17	417	10	1.26	7.87	4.33	8.7
X-002-36	BD-36	7/8	3/4	25.1	615	16	1.42	10.24	5.51	13.9
X-002-45	BD-45	1	7/8	38.3	938	25	1.77	11.81	7.09	26.0
X-002-50	BD-50	1-1/4	1	45	1103	32	1.97	11.81	7.87	33.4
X-002-60	BD-60	=	1-1/4	64	1568	32	2.36	15.75	7.87	59.4
X-002-70	BD-70	=	=	85	2083	50	2.76	18.11	9.84	94.7







- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/A906M, ASTM A952/A952M, ASME B30.9, ASME B30.26,EN 1677-4 and OSHA 1910.184, DIN PAS1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 1-2 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full tracebility to raw materials.

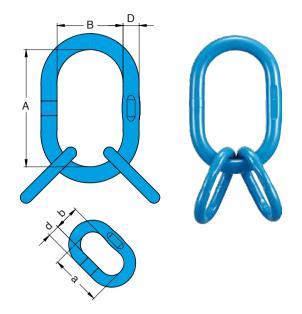
X-002W Welded Master Link

Item No.	Code NO.	Grad	or le 100 (inch)	WLL β 0-45°	Proof Load	Can be used on single hook Acc. to DIN15401 No.	Dime	ensions ((inch)	N.W.
		1-leg	2-leg	tonnes	kN		D	Α	В	lbs
X-002W-13	CD-13	9/32-5/16	1/4	2.8	69	4	0.51	4.72	2.76	0.8
X-002W-16	CD-16	3/8	9/32-5/16	4	98	5	0.63	5.51	3.15	1.5
X-002W-19	CD-19	1/2	3/8	6.7	164	6	0.75	6.30	3.74	2.4
X-002W-22	CD-22	1/2	3/8	8.5	208	10	0.87	6.69	4.13	3.5
X-002W-28	CD-28	5/8	1/2	11.5	282	10	1.10	7.48	4.33	6.3
X-002W-32	CD-32	3/4	5/8	17	417	12	1.26	9.06	5.12	9.8
X-002W-36	CD-36	7/8	3/4	25.1	615	20	1.42	10.83	5.91	14.7
X-002W-60	CD-60	-	7/8	64	1568	50	2.36	13.78	9.84	57.3









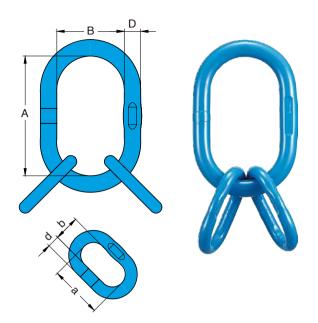
- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/A906M, ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184, DIN PAS1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 3-4 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full tracebility to raw materials.

X-006 Welded Master Link Assembly

Item No.	Assembled with	For Grade 100 Chain (inch)	WLL β 0-45°	Proof Load	Can be used on single hook Acc. to DIN15401 No.		Din	nensio	ons (inc	ch)		N.W.
		3 and 4-leg	tonnes	kN		D	Α	В	d	a	b	lbs
X-006-19	BD-19 +2 CD-13	1/4	4.2	103	5	0.75	5.31	2.95	0.51	2.13	0.98	2.8
X-006-22	BD-22 +2 CD-16	9/32-5/16	8.2	201	6	0.87	6.30	3.54	0.63	2.76	1.34	4.8
X-006-28	BD-28 +2 CD-19	3/8	10.7	262	8	1.10	7.09	3.94	0.75	3.35	1.57	8.7
X-006-32	BD-32 +2 CD-22	1/2	15.7	385	10	1.26	7.87	4.33	0.87	4.53	1.97	13.4
X-006-36	BD-36 +2 CD-28	5/8	22.2	544	16	1.42	10.24	5.51	1.10	5.51	2.56	23.3
X-006-50	BD-50 +2 CD-32	3/4	34.1	835	32	1.97	11.81	7.87	1.26	5.91	2.76	46.8
X-006-501	BD-50 +2 CD-36	7/8	40	980	32	1.97	11.81	7.87	1.42	6.69	2.95	52.4
X-006-60	BD-60 +2 CD-45	1	56	1372	32	2.36	15.75	7.87	1.77	6.69	3.15	90.9
X-006-70	BD-70 +2 CD-50	1-1/4	85	2083	50	2.76	18.11	9.84	1.97	7.87	3.94	140.2







- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/A906M, ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184, DIN PAS1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 3-4 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full tracebility to raw materials.

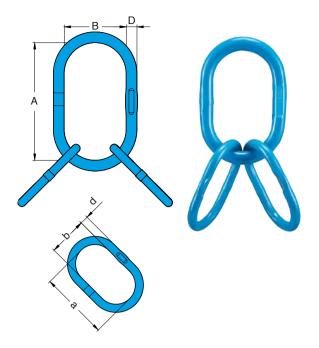
X-006W Welded Master Link Assembly

Item No.	Assembled with	Grade 100 Chain (inch)	WLL β 0-45°	Proof Load	single hook Acc. to DIN15401 No.		Dim	nensio	ns (in	ch)		N.W.
		3 and 4-leg	tonnes	kN		D	Α	В	d	а	b	lbs
X-006W-19	CD-19 +2 DD-13	1/4	4.2	103	6	0.75	6.30	3.74	0.51	2.13	0.98	3.2
X-006W-22	CD-22 +2 DD-16	9/32-5/16	8.2	201	10	0.87	6.69	4.13	0.63	2.76	1.34	5.1
X-006W-28	CD-28 +2 DD-19	3/8	10.7	262	10	1.10	7.48	4.33	0.75	3.35	1.57	9.0
X-006W-32	CD-32 +2 DD-22	1/2	15.7	385	12	1.26	9.06	5.12	0.87	4.53	1.97	14.5
X-006W-36	CD-36 +2 DD-28	5/8	22.2	544	20	1.42	10.83	5.91	1.10	5.51	2.56	24.1
X-006W-60	CD-60 +2 DD-32	3/4	34.1	835	50	2.36	13.78	9.84	1.26	5.91	2.76	70.7
X-006W-601	CD-60 +2 DD-36	7/8	40	980	50	2.36	13.78	9.84	1.42	6.69	2.95	76.3









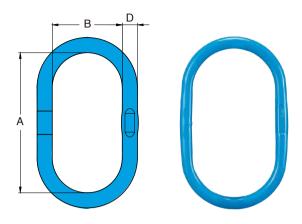
- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/A906M, ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184, DIN PAS1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 3-4 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full tracebility to raw materials.

X-006L Welded Master Link Assembly

Item No.	Assembled with	For Grade 100 Chain (inch)	WLL β 0-45°	Proof Load	Can be used on single hook Acc. to DIN15401 No.		Din	nensio	ons (in	ıch)		N.W.
		3 and 4-leg	tonnes	kN		D	Α	В	d	а	b	lbs
X-006L-19	BD-19 +2 BD-13	1/4	4.2	103	5	0.75	5.31	2.95	0.51	4.33	2.36	3.5
X-006L-22	BD-22 +2 BD-16	9/32-5/16	8.2	201	6	0.87	6.30	3.54	0.63	4.33	2.36	5.6
X-006L-32	BD-32 +2 BD-22	3/8	10.7	262	10	1.26	7.87	4.33	0.87	6.30	3.54	15.2
X-006L-36	BD-36 +2 BD-28	1/2	15.7	385	16	1.42	10.24	5.51	1.10	7.09	3.94	25.9
X-006L-45	BD-45 +2 BD-32	5/8	22.2	544	25	1.77	11.81	7.09	1.26	7.87	4.33	43.4







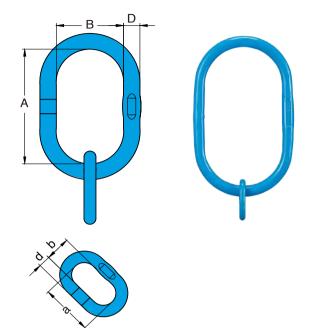
- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/A906M, ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184, DIN PAS1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 1 leg Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full tracebility to raw materials.

ED Welded Master Link

Item No.	Code NO.	For Grade 100 Chain (inch)	WLL β 0-45°	Proof Load	Can be used on single hook Acc. to DIN15401 No.		Din	nensio	ns (in	ch)		N.W.
		1-leg	tonnes	kN		D	Α	В	d	а	b	lbs
X-0080-28	ED-28	1/2	6.7	164	25	1.10	13.39	7.09	-	-	-	10.4
X-0080-32	ED-32	5/8	10	245	25	1.26	13.39	7.09	-	-	-	13.7
X-0080-40	ED-40	3/4-7/8	10.9	466	25	1.57	13.39	7.09	-	-	-	21.9







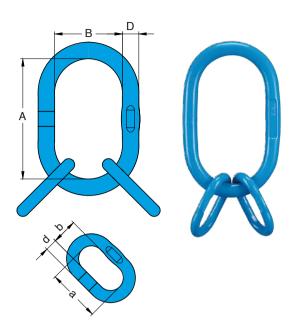
- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/A906M, ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184, DIN PAS1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 1 leg Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full tracebility to raw materials.

X-0081 Welded Master Link Assembly

Item No.	Assembled with	For Grade 100 Chain (inch)	WLL β 0-45°		Can be used on single hook Acc. to DIN15401 No.		Din	nensio	ns (in	ch)		N.W.
		1-leg	tonnes	kN		D	Α	В	d	а	b	lbs
X-0081-22	ED-22 +1 DD-13	1/4-5/16	2.5	61	25	0.87	13.39	7.09	0.51	2.13	0.98	7.1
X-0081-28	ED-28 +1 DD-16	3/8	4	98	25	1.10	13.39	7.09	0.63	2.76	1.34	11.9







- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/A906M, ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184, DIN PAS1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 3-4 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full tracebility to raw materials.

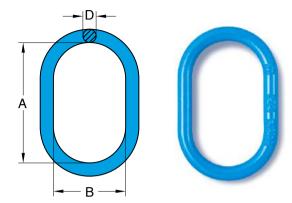
X-0082 Welded Master Link Assembly

Item No.	Assembled with	Grac	or le 100 ı (inch)	WLL β 0-45°		Can be used on single hook Acc. to DIN15401 No.		Din	nensio	ons (in	ch)		N.W.
		2-leg	4-leg	tonnes	kN		D	Α	В	d	а	b	lbs
X-0082-22	ED-22 + 2 DD-13	1/4-5/16	1/4	3.55	87	25	0.87	13.39	7.09	0.51	2.13	0.98	7.1
X-0082-28	ED-28 + 2 DD-16	3/8	9/32-5/16	5.6	137	25	1.10	13.39	7.09	0.63	2.76	1.34	11.9
X-0082-32	ED-32 + 2 DD-19	1/2	3/8	9.5	233	25	1.26	13.39	7.09	0.75	3.35	1.57	16.4
X-0082-40	ED-40 + 2 DD-22	5/8	1/2	14.1	345	25	1.57	13.39	7.09	0.87	4.53	1.97	26.6
X-0082-401	ED-40 + 2 DD-25	3/4	5/8	21.2	519	25	1.57	13.39	7.09	0.98	5.51	2.56	31.3









- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/A906M, ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184, DIN PAS1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Designed for 1-2 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full tracebility to raw materials.



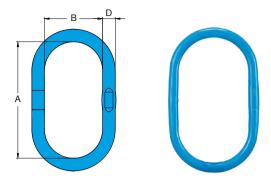
G-100 Forged Oblong Master Link

Item No.	Grad	or e 100 (inch)	WLL β 0-45°	Proof Load	Dir	N.W.		
	1-leg	2-leg	tonnes	kN	D	Α	В	lbs
X-003-06	7/32	=	1.4	34	0.43	3.94	2.36	0.4
X-003-0806	1/4-5/16	7/32	2.9	71	0.55	4.72	2.76	1.1
X-003-1008	3/8	1/4-5/16	5.3	130	0.67	5.51	3.15	1.5
X-003-13	1/2	-	6.7	164	0.75	5.91	3.54	2.4
X-003-1310	1/2	3/8	8.4	206	0.87	6.30	3.74	3.3
X-003-16	5/8	-	10.0	245	0.98	7.48	4.33	5.1
X-003-1613	5/8	1/2	14.1	345	1.10	7.09	4.13	5.9
X-003-19	3/4	-	16.0	392	1.18	7.87	4.72	7.7
X-003-2216	7/8	5/8	21.0	515	1.34	9.45	5.51	11.7
X-003-26	1	-	26.5	649	1.50	9.84	5.91	16.3
X-003-2619	1	3/4	33.6	823	1.57	9.84	5.91	18.3
X-003-3222	1-1/4	7/8	39.9	978	1.77	11.81	7.09	27.1

[★] Design factor 4:1, proof tested and certified.







- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/A906M, ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4, and OSHA 1910.184, DIN PAS1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 1-2 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full tracebility to raw materials.

X-004 Welded Master Link

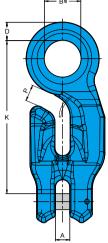
Sub-links SPEC for X-0081, X-0082, X-006W. They are not for sale individually.

Item No.	Code NO.	Gra	For de 100 n (inch)	WLL β 0-45°	Proof Load	Dim	ensions (i	nch)	N.W.
		1-leg	2-leg	tonnes	kN	D	Α	В	lbs
X-004-13	DD-13	3/8	1/4	4	98	0.51	2.13	0.98	0.4
X-004-16	DD-16	1/2	9/32-5/16	6.7	164	0.63	2.76	1.34	0.8
X-004-19	DD-19	5/8	3/8	10	245	0.75	3.35	1.57	1.3
X-004-22	DD-22	3/4	1/2	14	343	0.87	4.53	1.97	2.3
X-004-28	DD-28	7/8	5/8	19	466	1.10	5.51	2.56	4.7
X-004-32	DD-32	1	3/4	26.5	649	1.26	5.91	2.76	6.7
X-004-36	DD-36	-	7/8	31	760	1.42	6.69	2.95	9.5
X-004-40	DD-40	1-1/4	-	40.4	990	1.57	6.69	3.15	5.5
X-004-45	DD-45	-	1	42.4	1039	1.77	6.69	3.15	12.1
X-004-50	DD-50	-	1-1/4	64	1568	1.97	7.87	3.94	22.8

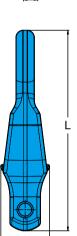










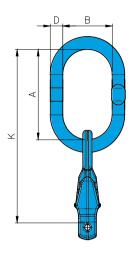


- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN EN 1677-1 and DIN 5692
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Each hook is marked with batch number that links to the test certificate with full traceability to raw materials.

G-100 GrabEX Eye Grab Hook

Item No.	WLL	For Grade 100 Chain			Dim	nensions (ii	nch)			N.W.
	tonnes	inch	Α	В	D	F	K	L	Р	lbs
X-079-06	1.4	3/16-1/4	0.30	0.71	0.35	0.94	2.97	3.90	0.47	0.53
X-079-08	2.5	9/32-5/16	0.39	0.94	0.51	1.26	4.00	5.28	0.47	1.19
X-079-10	4	3/8	0.47	1.22	0.55	1.57	4.92	6.42	0.59	2.27
X-079-13	6.7	1/2	0.61	1.46	0.71	2.01	6.22	8.19	0.77	4.80
X-079-16	10	5/8	0.75	1.89	0.94	2.52	7.93	10.39	0.83	9.66







- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN PAS 1061,EN 1677 and ASTM A952/ A 952M.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Each link is marked with batch number that links to the test certificate with full traceability to raw materials.
- Fully integrated shortening clutch and master link.
- No reduction in WLL when shortening chain.
- Speedy assembly.
- Light weight system.
- Cost effective compared to slings which use multiple components.



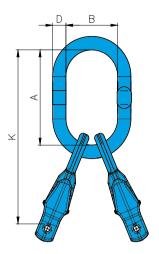
G100 GrabeX 1 Single Leg Assembly

Item No.	Code	WLL	For Grade 100 Chain	Can be used on single hook Acc. to DIN15401 No.		Dimensi	ons (inch)		N.W.
		lbs	inch		D	Α	В	K	lbs
X-A04-06	XAF-06	3,200	1/4	4	0.51	4.72	2.76	7.70	1.5
X-A04-07	XAF-07	4,300	9/32	4	0.51	4.72	2.76	8.73	2.1
X-A04-08	XAF-08	5,700	5/16	5	0.63	5.51	3.15	9.53	2.7
X-A04-10	XAF-10	8,800	3/8	6	0.75	6.30	3.74	11.22	4.7
X-A04-13	XAF-13	15,000	1/2	10	0.87	6.69	4.13	12.92	8.5
X-A04-16	XAF-16	22,600	5/8	10	1.10	7.48	4.33	15.41	15.5











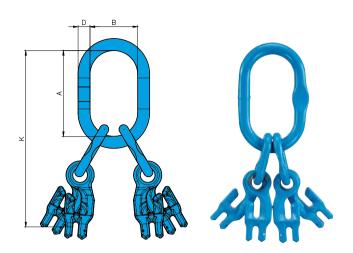
- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN PAS 1061,EN 1677 and ASTM A952/ A 952M.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Each link is marked with batch number that links to the test certificate with full traceability to raw materials.
- Fully integrated shortening clutch and master link.
- No reduction in WLL when shortening chain.
- Speedy assembly.
- Light weight system.
- Cost effective compared to slings which use multiple components.



G100 GrabEX 2 Leg Assembly

Item No.	Code	WLL	For Grade 100 Chain	Can be used on single hook Acc. to DIN15401 No.		Dimensio	ons (inch)		N.W.
		lbs	inch		D	Α	В	K	lbs
X-A05-06	XAG-06	4,500	1/4	4	0.51	4.72	2.76	7.70	2.0
X-A05-07	XAG-07	6,100	9/32	5	0.63	5.51	3.15	9.52	3.8
X-A05-08	XAG-08	8,100	5/16	6	0.75	6.30	3.74	10.31	4.8
X-A05-10	XAG-10	12,400	3/8	10	0.87	6.69	4.13	11.61	8.3
X-A05-13	XAG-13	21,200	1/2	10	1.10	7.48	4.33	13.70	15.4
X-A05-16	XAG-16	32,000	5/8	12	1.26	9.06	5.12	16.99	29.8





- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN PAS 1061,EN 1677 and ASTM A952/ A 952M.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Each link is marked with batch number that links to the test certificate with full traceability to raw materials.
- Fully integrated shortening clutch and master link.
- No reduction in WLL when shortening chain.
- · Speedy assembly.
- Light weight system.
- Cost effective compared to slings which use multiple components



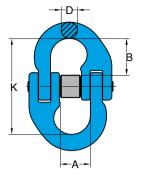
G100 GrabeX 4 Single Leg Assembly

For	Can be used on
Grade 100	single hook Acc.

Item No.	Code	WLL	Chain	to DIN15401 No.	Dimensions (inch)				N.W.
		lbs	inch		D	Α	В	K	lbs
X-A06-06	XAH-06	6,800	1/4	6	0.75	6.30	3.74	10.28	5.3
X-A06-07	XAH-07	9,100	9/32	10	0.87	6.30	4.33	11.65	9.9
X-A06-08	XAH-08	12,100	5/16	10	0.87	6.69	4.13	12.05	10.1
X-A06-10	XAH-10	18,700	3/8	10	1.10	7.48	4.33	13.98	17.8
X-A06-13	XAH-13	31,800	1/2	12	1.26	9.06	5.12	17.24	34.8
X-A06-16	XAH-16	47,900	5/8	20	1.50	10.83	5.91	21.34	63.6









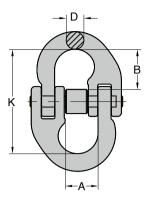
- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 1 and ASTM A952/ A952M.
- Certified by DGUV GS-OA-15-05
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Suitable for use with both Grade 80 and Grade 100 chain.



G-100 Connecting Link

Item No.	For Chain	WLL			N.W.		
	inch	tonnes	Α	В	D	K	lbs
X-015-06	7/32	1.4	0.59	0.71	0.28	1.77	0.2
X-015-07	1/4-5/16	2.5	0.71	0.98	0.35	2.32	0.4
X-015-10	3/8	4.0	0.98	1.10	0.43	2.72	0.7
X-015-13	1/2	6.7	1.18	1.50	0.63	3.62	1.5
X-015-16	5/8	10.0	1.42	1.61	0.75	3.98	2.6
X-015-20	3/4	16.0	1.65	1.97	0.91	4.80	4.6
X-015-22	7/8	19.0	1.93	2.48	0.95	5.98	7.7
X-015-26	1	26.5	2.17	2.60	1.18	6.38	10.6
X-015-32	1-1/4	40.0	2.72	3.35	1.42	7.99	19.8







- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677-1 and ASTM A952/ A 952M, DIN PAS 1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Suitable for use with both Grade 80 and Grade 100 chain.
- Dacromet surface finish for enhanced corrossion resistance.



Special pin and sleeve designed for maintenance purpose.

G-100 Connecting Link

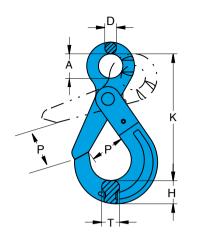
Dacromet® surface finish**

Item No.	For Chain	WL	.L		Dii	mensions (i	nch)	N.W.
	inch	lbs	tonnes	Α	В	D	K	lbs
X-M015-06	7/32	3,200	1.4	0.59	0.71	0.28	1.77	0.2
X-M015-07	1/4-5/16	5,700	2.5	0.71	0.98	0.35	2.32	0.4
X-M015-10	3/8	8,800	4.0	0.98	1.10	0.43	2.72	0.7
X-M015-13	1/2	15,000	6.7	1.18	1.50	0.63	3.62	1.5
X-M015-16	5/8	22,600	10.0	1.42	1.61	0.75	3.98	2.6
X-M015-20	3/4	35,300	16.0	1.65	1.97	0.91	4.80	4.6
X-M015-22	7/8	42,700	19.0	1.93	2.48	0.95	5.98	7.7
X-M015-26	1	59,700	26.5	2.17	2.60	1.18	6.38	10.6
X-M015-32	1-1/4	90,400	40.0	2.72	3.35	1.42	7.99	19.8











- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 3 and ASME B30.26.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.





8-P025

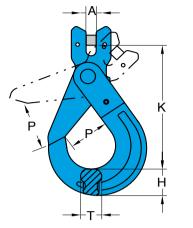
For most sizes

8-P025T For 26mm

G-100 Eye Self Locking Hook

Item No.	For Chain	W	LL	Dimensions (inch)						N.W.
	inch	lbs	tonnes	Α	D	Н	K	Р	Т	lbs
X-025-06	7/32	3,200	1.4	0.83	0.39	0.87	4.33	1.10	0.59	1.1
X-025-07	1/4-5/16	5,700	2.5	0.98	0.43	1.02	5.35	1.34	0.79	1.8
X-025-10	3/8	8,800	4.0	1.26	0.51	1.34	6.57	1.73	1.02	3.3
X-025-13	1/2	15,000	6.7	1.57	0.63	1.65	8.15	2.01	1.18	6.6
X-025-16	5/8	22,600	10.0	1.97	0.83	2.20	9.92	2.36	1.42	12.8
X-025-20	3/4	35,300	16.0	2.36	0.91	2.56	11.42	2.76	2.09	22.0
X-025-22	7/8	42,700	19.0	2.76	0.94	2.80	12.56	3.15	1.93	27.5
X-025-26	1	59,700	26.5	3.15	0.98	3.11	13.50	3.90	2.20	33.0







- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 3 and ASME B30.26.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each





For load pin replacement

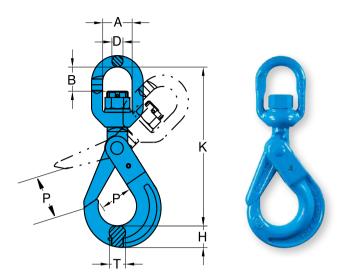
For trigger replacement

G-100 Clevis Self Locking Hook

Item No.	For Chain	WI	LL			N.W.			
	inch	lbs	tonnes	A	Н	K	Р	Т	lbs
X-026-06	7/32	3,200	1.4	0.27	0.87	3.66	1.10	0.59	0.9
X-026-07	1/4-5/16	5,700	2.5	0.40	1.02	4.69	1.34	0.79	2.0
X-026-10	3/8	8,800	4.0	0.48	1.34	5.59	1.73	1.02	3.1
X-026-13	1/2	15,000	6.7	0.60	1.65	7.01	2.01	1.18	6.6
X-026-16	5/8	22,600	10.0	0.73	2.20	8.39	2.36	1.42	11.0
X-026-20	3/4	35,300	16.0	0.86	2.56	9.61	2.76	2.09	24.2
X-026-22	7/8	42,700	19.0	0.99	2.80	10.75	3.15	1.93	29.7







- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 3 and ASME B30.26, ASME B30.10, PAS1061.
- Certified by DGUV GS-OA-15-05 & DGUV GS-MO-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.



8-P025T For trigger

G-100 Swivel Self Locking Hook

With Brass Bushing

Item No.	For Chain	W	LL	Dimensions (inch)							N.W.
	inch	lbs	tonnes	A	В	D	Н	K	Р	Т	lbs
X-027-06	7/32	3,200	1.4	1.26	0.87	0.47	0.87	5.87	1.10	0.59	1.5
X-027-07	1/4-5/16	5,700	2.5	1.42	1.14	0.51	1.02	7.32	1.34	0.79	2.6
X-027-10	3/8	8,800	4.0	1.61	1.34	0.63	1.34	8.58	1.73	1.02	4.4
X-027-13	1/2	15,000	6.7	1.81	1.69	0.83	1.65	10.87	2.01	1.18	9.0
X-027-16	5/8	22,600	10.0	2.40	1.97	0.91	2.20	12.95	2.36	1.42	15.8
X-027-20	3/4	35,300	16.0	2.91	3.23	0.98	2.56	15.24	2.76	2.09	28.6
X-027-22	7/8	42,700	19.0	3.82	3.74	1.30	2.80	17.99	3.15	1.93	44.0
X-027-26	1	59,700	26.5	4.84	4.53	2.01	3.11	21.06	3.90	2.20	72.6

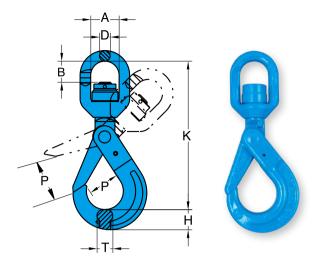
[★] Design factor 4:1, proof tested and certified.

MARNING INFORMATION: This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see X-027N.









- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 3 and ASME B30.26, ASME B30.10, PAS1061.
- Certified by DGUV GS-OA-15-05 & DGUV GS-MO-15-05
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.
- Built with ball bearing and enables full swivel feature under load.



8-P025T

For trigger

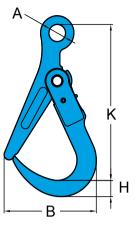
G-100 Swivel Self Locking Hook

with Ball Bearing, which performs full swivel under load.

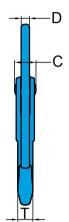
Item No.	For Chain	W	LL		N.W.						
·	inch	lbs	tonnes	Α	В	D	Н	K	Р	Т	lbs
X-027N-06	7/32	3,200	1.4	1.26	0.87	0.47	0.87	5.87	1.10	0.59	1.5
X-027N-07	1/4-5/16	5,700	2.5	1.42	1.14	0.51	1.02	7.32	1.34	0.79	2.6
X-027N-10	3/8	8,800	4.0	1.61	1.34	0.63	1.34	8.58	1.73	1.02	4.4
X-027N-13	1/2	15,000	6.7	1.81	1.69	0.83	1.65	10.87	2.01	1.18	9.0
X-027N-16	5/8	22,600	10.0	2.40	1.97	0.91	2.20	12.95	2.36	1.42	15.8
X-027N-20	3/4	35,300	16.0	2.91	3.23	0.98	2.56	15.24	2.76	2.09	28.6
X-027N-22	7/8	42,700	19.0	3.82	3.74	1.30	2.80	17.99	3.15	1.93	44.0
X-027N-26	1	59,700	26.5	4.84	4.53	2.01	3.11	21.06	3.90	2.20	72.6







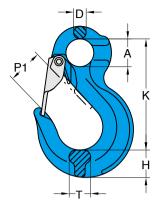




- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 3 and ASME B30.26.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C.

G-100 Super Lock Hook

Item No.	W	'LL	Dimensions (inch)								N.W.
	lbs	tonnes	Α	В	С	D	Н	K	Р	T	lbs
X-019-02	4,400	2.00	1.26	6.97	1.61	0.63	1.18	11.42	4.25	1.14	7.7
X-019-03	6,600	3.00	1.26	6.97	1.61	0.63	1.18	11.42	4.25	1.14	7.7





- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 2 and ASME B30.26, ASME B30.10, PAS1061.
- Certified by DGUV GS-OA-15-05 & DGUV GS-MO-15-05
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.



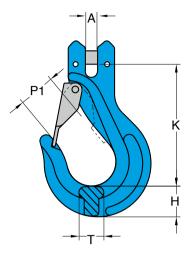
8-P044 Repair kit available

G-100 Eye Sling Hook

with Latch

Item No.	For Chain	W	/LL	Dimensions (inch)					N.W.	
	inch	lbs	tonnes	A	D	Н	K	P1	T	lbs
X-044/S-06	7/32	3,200	1.4	0.79	0.39	0.75	3.15	0.91	0.67	0.7
X-044/S-07	1/4-5/16	5,700	2.5	0.98	0.47	0.91	3.86	1.10	0.79	1.1
X-044/S-10	3/8	8,800	4.0	1.26	0.59	1.22	4.76	1.42	0.91	2.2
X-044/S-13	1/2	15,000	6.7	1.57	0.71	1.50	5.98	1.58	1.06	4.0
X-044/S-16	5/8	22,600	10.0	1.97	0.87	1.77	7.28	1.73	1.26	7.5
X-044/S-20	3/4	35,300	16.0	2.44	1.06	2.51	9.05	2.13	1.89	16.1
X-044/S-22	7/8	42,700	19.0	2.01	1.22	2.48	9.65	2.99	2.05	20.5
X-044/S-26	1	59,700	26.5	2.56	1.38	3.07	11.22	3.03	2.36	29.7
X-044/S-32	1-1/4	90,400	40.0	3.45	1.57	3.15	13.86	4.49	2.56	48.4







- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 2 and ASME B30.26, ASME B30.10, PAS1061.
- Certified by DGUV GS-OA-15-05 & DGUV GS-MO-15-05
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.





X-P026
For load pin replacement

8-P044 For latch replacement

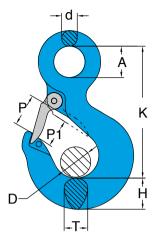
G-100 Clevis Sling Hook

with Latch

Item No.	For Chain	W	LL		N.W.				
	inch	lbs	tonnes	Α	Н	K	P1	Т	lbs
X-043/S-06	7/32	3,200	1.4	0.24	0.91	3.82	0.91	0.59	0.7
X-043/S-07	1/4-5/16	5,700	2.5	0.35	0.87	3.86	1.06	0.71	1.3
X-043/S-10	3/8	8,800	4.0	0.43	1.18	4.80	1.34	0.94	2.4
X-043/S-13	1/2	15,000	6.7	0.55	1.46	5.79	1.73	1.18	5.1
X-043/S-16	5/8	22,600	10.0	0.67	1.65	6.54	1.89	1.54	8.4
X-043/S-20	3/4	35,300	16.0	0.94	2.52	8.15	2.24	1.89	19.1
X-043/S-22	7/8	42,700	19.0	0.98	2.40	8.54	2.87	2.05	20.9

[★] Design factor 4:1, proof tested and certified.







- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 2 and ASME B30.26.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.



For latch replacement

G-100 Alloy Eye Hoist Hook

with Latch

Item No.	Hook Feature	For Chain		rking Limit	Dimensions (inch)								
	Code	inch	lbs	tonnes	Α	D	d	Н	K	Р	P1	Т	lbs
8-173-015	BB	7/32	3,200	1.4	0.91	0.75	0.43	0.83	3.74	0.95	0.75	0.67	0.9
8-173-02	CC	1/4-5/16	5,700	2.5	1.14	0.79	0.51	1.02	4.17	1.06	0.79	0.83	1.5
8-173-03	DD	3/8	8,800	4.0	1.26	0.98	0.59	1.14	4.80	1.22	0.98	0.95	2.0
8-173-05	EE	1/2	15,000	6.7	1.57	1.22	0.71	1.46	5.87	1.42	1.22	1.22	4.4
8-173-07	FF	5/8	22,600	10.0	2.00	1.54	0.95	1.85	7.56	1.77	1.54	1.46	8.8
8-173-11	GG	3/4	35,300	16.0	2.44	2.24	1.10	2.28	9.13	2.40	2.24	1.89	15.4
8-173-15	HH	7/8	42,700	19.0	2.84	2.44	1.26	2.60	10.10	2.83	2.44	2.20	20.7
8-173-22	JJ	1	59,700	26.5	3.54	3.19	1.57	2.99	12.52	3.62	3.19	2.68	41.4

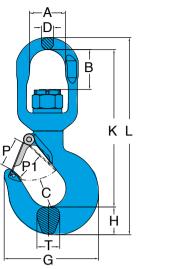
★ Design factor 4:1, proof tested and certified.



When using hoist hook with grade 100 chain, YOKE hoist hook is recommended to be grinded the WLL (which is for a safety factor 5:1) off the hook.









- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 2 and ASME B30.26.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

G-100 Alloy Swivel Hoist Hook

with Brass Washer

Item No.	Hook Feature	For Chain	_	rking Limit												N.W.
	Code	inch	lbs	tonnes	Α	В	С	D	G	Н	K	L	Р	P1	Т	lbs
8-175-015	BB	7/32	3,200	1.4	1.26	0.91	0.97	0.45	3.15	0.84	4.96	6.23	0.95	0.75	0.71	1.5
8-175-02	CC	1/4-5/16	5,700	2.5	1.42	1.14	1.03	0.49	3.66	1.00	5.63	7.15	1.06	0.79	0.88	2.0
8-175-03	DD	3/8	8,800	4.0	1.62	1.38	1.16	0.63	4.02	1.13	7.73	8.36	1.22	0.98	0.95	3.3
8-175-05	EE	1/2	15,000	6.7	1.83	1.73	1.53	0.83	5.14	1.41	8.32	10.58	1.42	1.22	1.22	7.0
8-175-07	FF	5/8	22,600	10.0	2.40	1.99	1.94	0.89	6.60	1.82	10.18	12.92	1.77	1.54	1.42	12.5
8-175-11	GG	3/4	35,300	16.0	2.92	3.25	2.46	0.99	7.72	2.28	12.84	16.11	2.40	2.24	1.89	21.2
8-175-15	HH	7/8	42,700	19.0	3.83	3.78	2.59	1.30	8.70	2.53	14.64	18.55	2.83	2.44	2.20	35.1

★ Design factor 4:1, proof tested and certified.



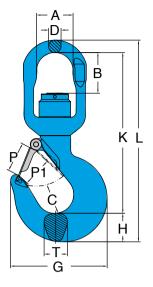
When using hoist hook with grade 100 chain, YOKE hoist hook is recommended to be grinded the WLL (which is for a safety factor 5:1) off the hook.

▲WARNING INFORMATION: This hook is a positioning device and is not intended to rotate under load. For swivel hooks designed to rotate under load, see p.37 8-175N.











- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 2 and ASME B30.26.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.
- Built with ball bearing and enables full swivel feature under load.

G-100 Alloy Swivel Bearing Hoist Hook

with Ball Bearing, which performs full swivel under load.

Item No.	Hook Feature	For Chain		king Limit	Dimensions (inch)										N.W.	
	Code	inch	lbs	tonnes	Α	В	С	D	G	Н	K	L	Р	P1	Т	lbs
8-175N-015	BB	7/32	3,200	1.4	1.26	0.91	0.97	0.45	3.15	0.84	4.96	6.23	0.95	0.75	0.71	1.5
8-175N-02	CC	1/4-5/16	5,700	2.5	1.42	1.14	1.03	0.49	3.66	1.00	5.63	7.15	1.06	0.79	0.88	2.0
8-175N-03	DD	3/8	8,800	4.0	1.62	1.38	1.16	0.63	4.02	1.13	7.73	8.36	1.22	0.98	0.95	3.3
8-175N-05	EE	1/2	15,000	6.7	1.83	1.73	1.53	0.83	5.14	1.41	8.32	10.58	1.42	1.22	1.22	7.0
8-175N-07	FF	5/8	22,600	10.0	2.40	1.99	1.94	0.89	6.60	1.82	10.18	12.92	1.77	1.54	1.42	12.5
8-175N-11	GG	3/4	35,300	16.0	2.92	3.25	2.46	0.99	7.72	2.28	12.84	16.11	2.40	2.24	1.89	20.9
8-175N-15	HH	7/8	42,700	19.0	3.83	3.78	2.59	1.30	8.70	2.53	14.64	18.55	2.83	2.44	2.20	36.3

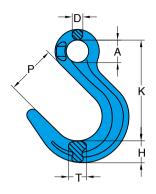
★ Design factor 4:1, proof tested and certified.



When using hoist hook with grade 100 chain, YOKE hoist hook is recommended to be grinded the WLL (which is for a safety factor 5:1) off the hook









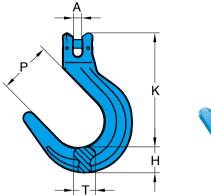
- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN PAS 1061 and ASTM A952/A 952M,EN 1677- 1.
- Certified by DGUV GS-OA-15-05 & DGUV GS-MO-15-05
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Not used for general chain sling applications, rather for use where a large throat opening is necessary.
- Before using the hook, check whether hooks without safety latches are allowed to be used for the particular application.

G-100 Eye Foundry Hook

Item No.	For Chain	W	LL			Dimensio	ns (inch)			N.W.
	inch	lbs	tonnes	Α	D	Н	K	Р	Т	lbs
X-047-07	1/4-5/16	5,700	2.5	0.94	0.47	1.06	4.84	2.44	0.75	1.8
X-047-10	3/8	8,800	4.0	1.26	0.59	1.26	5.87	2.91	0.91	3.5
X-047-13	1/2	15,000	6.7	1.57	0.75	1.54	7.09	3.46	1.26	5.7
X-047-16	5/8	22,600	10.0	1.97	0.98	1.85	8.39	3.86	1.61	9.9
X-047-20	3/4	35,300	16.0	2.36	1.02	2.24	9.76	4.45	1.81	20.5









- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN PAS 1061 and ASTM A952/A 952M,EN 1677- 1.
- Certified by DGUV GS-OA-15-05
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Designed for the assembly of chain slings where wide throat openings are necessary.
- Before using the hook, check whether hooks without safety latches are allowed to be used for the particular application.

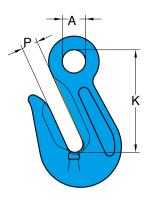


For load pin replacement

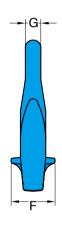
G-100 Clevis Foundry Hook

Item No.	For Chain	W	'LL		Din	nensions (in	ıch)		N.W.
	inch	lbs	tonnes	Α	Н	K	Р	Т	lbs
X-046-07	1/4-5/16	5,700	2.5	0.35	1.06	5.24	2.44	0.75	2.1
X-046-10	3/8	8,800	4.0	0.43	1.26	6.42	2.91	0.91	4.0
X-046-13	1/2	15,000	6.7	0.55	1.54	7.87	3.46	1.26	7.9
X-046-16	5/8	22,600	10.0	0.71	1.85	9.41	3.86	1.61	14.1
X-046-20	3/4	35,300	16.0	0.83	2.44	12.01	4.45	1.81	24.6







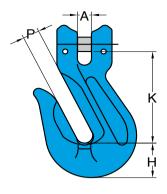


- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN 5692, EN 1677-1 and ASTM A952/A 952M.
- Certified by DGUV GS-MO-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Not for use with Omega Link
- Enables full WLL while in use, thanks to supporting wings which prevent chain link deformation.

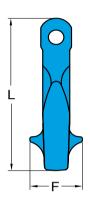
G-100 Eye Grab Hook

Item No.	For Chain	W	LL			N.W.			
	inch	lbs	tonnes	Α	F	G	K	Р	lbs
X-041-06	7/32	3,200	1.4	0.51	1.02	0.31	1.97	0.31	0.4
X-041-07	1/4-5/16	5,700	2.5	0.63	1.18	0.35	2.44	0.39	0.7
X-041-10	3/8	8,800	4.0	0.79	1.57	0.51	3.23	0.51	1.3
X-041-13	1/2	15,000	6.7	1.02	2.05	0.63	4.21	0.67	3.1
X-041-16	5/8	22,600	10.0	1.18	2.24	0.79	5.19	0.83	5.3
X-041-20	3/4	35,300	16.0	1.57	2.87	0.94	5.79	0.91	8.8
X-041-22	7/8	42,700	19.0	1.65	2.76	1.02	6.46	1.02	11.0
X-041-26	1	59,700	26.5	1.97	4.33	1.26	8.15	1.30	22.2









- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with DIN PAS 1061, EN 1677-1 and ASTM A952/A 952M.
- Certified by DGUV GS-MO-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Not for use with Omega Link
- Enables full WLL while in use, thanks to supporting wings which prevent chain link deformation.



X-P026

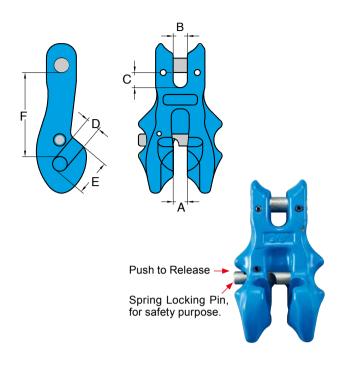
For load pin replacement

Item No.	For Chain	W	/LL	Dimensions (inch)									
	inch	lbs	tonnes	Α	F	Н	K	L	Р	lbs			
X-042-06	7/32	3,200	1.4	0.28	0.98	0.71	1.85	3.11	0.32	0.4			
X-042-07	1/4-5/16	5,700	2.5	0.39	1.18	0.87	2.17	3.66	0.39	0.9			
X-042-10	3/8	8,800	4.0	0.43	1.61	1.14	3.03	5.04	0.51	1.8			
X-042-13	1/2	15,000	6.7	0.59	2.05	1.50	3.90	6.50	0.67	3.5			
X-042-16	5/8	22,600	10.0	0.71	2.24	1.77	4.49	7.68	0.83	5.9			
X-042-20	3/4	35,300	16.0	0.87	2.87	2.05	5.12	8.74	0.91	10.6			
X-042-22	7/8	42,700	19.0	0.98	1.65	2.20	5.47	9.72	1.06	14.4			

[★] Design factor 4:1, proof tested and certified.

G-100 Clevis Grab Hook





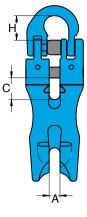
- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 1 and ASME B30.26.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- The use of Clevis Clutch still allows 100% of the chain sling capacity.
- With the locking system and spring locking pin design to enhance security and prevent the chains from disengaging.

G-100 Clevis Clutch - Locking Type

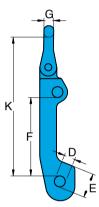
Item No.	For Chain	W	LL			Dimensio	ns (inch)			N.W.
	inch	lbs	tonnes	Α	В	С	D	E	F	lbs
X-061-06	7/32	3,200	1.4	0.28	0.39	0.28	0.71	1.97	0.01	0.7
X-061-07	1/4-5/16	5,700	2.5	0.39	0.39	0.39	0.94	2.20	0.02	1.1
X-061-10	3/8	8,800	4.0	0.47	0.47	0.47	1.10	2.60	0.04	2.0
X-061-13	1/2	15,000	6.7	0.59	0.63	0.63	1.54	3.46	0.09	4.8
X-061-16	5/8	22,600	10.0	0.83	0.75	0.75	1.89	4.06	0.15	8.1
X-061-20	3/4	35.300	16.0	0.91	0.91	0.83	2.17	5.20	0.23	12.8











- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 1 and ASME B30.26.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C.
- Dual locking pins that provide safer locking mechanism.
- Simple assembling and disassembling without special tool required.

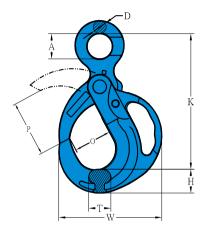
G-100 Shortening Clutch

Item No.	For Chain	W	'LL			ı	Dimensio	ons (inch	1)			N.W.
	inch	lbs	tonnes	A	С	D	E	F	Н	G	K	lbs
X-078-07	1/4-5/16	5,700	2.5	0.47	0.79	0.39	0.91	2.76	0.89	0.35	5.04	1.5
X-078-10	3/8	8,800	4.0	0.51	1.02	0.47	1.14	3.43	1.06	0.50	6.06	2.9
X-078-13	1/2	15,000	6.7	0.59	1.30	0.63	1.46	4.53	1.38	0.62	7.99	6.2
X-078-16	5/8	22,600	10.0	0.83	1.54	0.75	1.81	5.63	1.51	0.75	9.76	11.7











- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677-3,ASTM A952/A952M, DIN PAS 1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

» American Patent

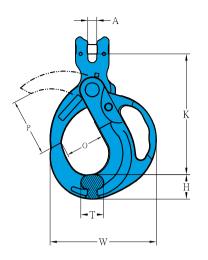


8-P950
For push lock replacement

G-100 Eye Grip Safe Locking Hook

Item No.	For Chain	W	/LL			ı	Dimensio	ns (inch)			N.W.
	inch	lbs	tonnes	Α	D	Н	K	0	Р	Т	W	lbs
X-950-10	3/8	8,800	4.0	1.26	0.51	1.22	6.89	1.93	2.80	1.06	5.47	4.2
X-950-13	1/2	15,000	6.7	1.57	0.63	1.54	8.94	2.24	3.15	1.34	6.85	6.6
X-950-16	5/8	22,600	10.0	1.97	0.83	1.85	10.91	3.07	4.49	1.54	8.35	13.9
X-950-20	3/4	35,300	16.0	2.36	0.91	2.20	12.95	3.58	5.00	2.13	9.84	25.8
X-950-22	7/8	42,700	19.0	2.76	0.94	2.32	13.78	4.13	5.94	2.20	10.24	31.9







- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677-3,ASTM A952/A952M, DIN PAS 1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

» American Patent

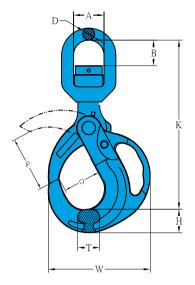


For push lock replacement

G-100 Clevis Grip Safe Locking Hook

Item No.	For Chain	W	'LL	Dimensions (inch)								
	inch	lbs	tonnes	Α	Н	K	0	Р	Т	W	lbs	
X-951-10	3/8	8,800	4.0	0.43	1.22	6.02	1.93	2.80	1.06	5.47	4.2	
X-951-13	1/2	15,000	6.7	0.55	1.54	8.11	2.24	3.15	1.34	6.85	9.0	
X-951-16	5/8	22,600	10.0	0.71	1.85	9.57	3.07	4.49	1.54	8.35	14.1	
X-951-20	3/4	35,300	16.0	0.83	2.20	12.20	3.58	5.00	2.13	9.84	28.0	
X-951-22	7/8	42,700	19.0	0.94	2.32	11.81	4.13	5.94	2.20	10.24	31.1	







- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 3,ASTM A952/A952M, DIN PAS 1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.
- Built with ball bearing and enables full swivel feature under load.

» American Patent



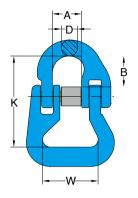
8-P950For push lock replacement

G-100 Swivel Grip Safe Locking Hook

Item No.	For Chain	W	'LL	Dimensions (inch)									
	inch	lbs	tonnes	Α	В	D	Н	K	0	Р	Т	W	lbs
X-952N-10	3/8	8,800	4.0	1.61	1.34	0.63	1.22	8.86	1.93	2.80	1.06	5.47	5.3
X-952N-13	1/2	15,000	6.7	1.81	1.73	0.83	1.54	11.22	2.24	3.15	1.34	6.85	11.4
X-952N-16	5/8	22,600	10.0	2.40	1.97	0.91	1.85	13.58	3.07	4.49	1.54	8.35	18.5
X-952N-20	3/4	35,300	16.0	2.91	3.23	0.98	2.20	17.05	3.58	5.00	2.13	9.84	31.9
X-952N-22	7/8	42,700	19.0	3.82	3.74	1.30	2.32	18.70	4.13	5.94	2.20	10.24	43.8







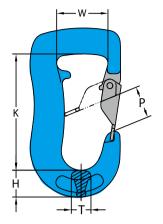


- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 1, PAS1061 and ASME B30.26.
- Certified by DGUV GS-OA-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

G-100 Web Sling Connector

Item No.	For Chain	W	'LL		Din	nensions (ir	ich)		N.W.
	inch	lbs	tonnes	Α	В	D	K	W	lbs
X-016-06	7/32	3,200	1.4	0.59	0.67	0.28	2.16	1.54	0.4
X-016-07	1/4-5/16	5,700	2.5	0.71	0.89	0.35	2.44	1.57	0.7
X-016-10	3/8	8,800	4.0	0.99	1.06	0.50	3.07	1.85	1.3
X-016-13	1/2	15,000	6.7	1.19	1.38	0.62	3.74	2.09	2.4
X-016-16	5/8	22,600	10.0	1.42	1.51	0.75	4.53	2.64	4.4
X-016-20	3/4	35,300	16.0	1.65	1.81	0.87	5.20	3.15	7.0
X-016-22	7/8	42,700	19.0	1.93	2.32	0.94	7.36	4.92	16.3





- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 1, PAS1061 and ASME B30.26.
- Certified by DGUV GS-OA-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.









G-100 Web Sling Hook

Item No.	Color	W	LL		Dir	mensions (in	ch)		N.W.
		lbs	tonnes	Н	K	Р	T	W	lbs
X-032-01	Violet	2,200	1	0.79	3.50	0.98	0.59	1.69	1.5
X-032-02	Green	4,400	2	1.06	4.57	1.18	0.79	2.09	3.3
X-032-03	Yellow	6,600	3	1.26	4.69	1.26	1.02	2.52	5.3
X-032-05	Red	11,000	5	1.73	5.71	1.77	1.50	2.40	7.7





- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677-3, PAS1061, ASTM A906/A906M, ASTM A952/A952M, ASME B30.9, ASME B30.10, ASME B30.26 and OHSA 1910.184.
- Certified by DGUV GS-OA-15-05.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.



8-P025T for trigger

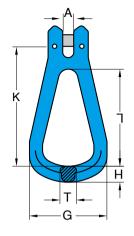
G-100 Round Sling Self Locking Hook

Item No.	For Chain	W	'LL		Dir	nensions (i	nch)		N.W.
	inch	lbs	tonnes	Н	K	Р	Т	W	lbs
X-028-06	7/32	3,200	1.4	0.75	5.43	1.14	0.59	1.54	1.3
X-028-07	1/4-5/16	5,700	2.5	0.94	6.65	1.34	0.79	1.57	2.4
X-028-10	3/8	8,800	4.0	1.19	7.72	1.77	1.02	1.85	4.0
X-028-13	1/2	15,000	6.7	1.57	9.96	2.13	1.19	2.09	8.6
X-028-16	5/8	22,600	10.0	1.93	12.00	2.44	1.42	2.64	15.2
X-028-20	3/4	35,300	16.0	2.36	12.91	3.54	1.91	3.15	26.4
X-028-22	7/8	42,700	19.0	2.48	16.38	3.14	2.12	4.92	40.9

[★] Design factor 4:1, proof tested and certified.









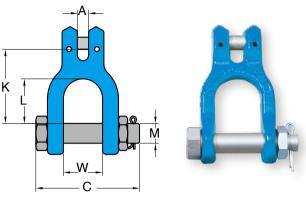
- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 1 and ASME B30.26.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C.

G-100 Clevis Master Link

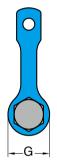
Item No.	For Chain	W	'LL			Dimensio	ns (inch)			N.W.
	inch	lbs	tonnes	Α	G	Н	K	L	Т	lbs
X-059-07	1/4-5/16	5,700	2.5	0.35	2.56	0.59	3.90	3.15	0.59	0.9
X-059-10	3/8	8,800	4.0	0.43	3.15	0.71	4.92	3.94	0.75	1.8
X-059-13	1/2	15,000	6.7	0.55	4.25	0.87	6.61	5.35	0.98	3.3
X-059-16	5/8	22,600	10.0	0.71	4.88	1.02	7.80	6.22	1.06	5.3











- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with EN 1677- 1 and ASME B30.26.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature minimum 400°C
- Magnaflux crack detection is performed 100% on each batch.

G-100 Clevis Shackle

Item No.	For Chain	W	'LL			Dim	ensions (i	inch)			N.W.
	inch	lbs	tonnes	Α	С	G	K	L	М	W	lbs
X-066-07	1/4-5/16	5,700	2.5	0.35	3.11	1.34	2.32	1.38	0.63	1.30	0.9
X-066-10	3/8	8,800	4.0	0.43	3.66	1.57	3.07	1.89	0.79	1.46	1.8
X-066-13	1/2	15,000	6.7	0.55	4.65	1.73	3.86	2.52	0.87	1.93	3.1
X-066-16	5/8	22,600	10.0	0.71	5.55	2.13	4.41	2.72	1.10	2.36	5.5



G-100 Coupling Pin & Sleeve Set.

for X-015



X-P015-06 inch 7/32 mm 6 tonnes* X-P015-07 1/4 - 5/16 7 2.5 X-P015-10 3/8 10 4.0 X-P015-13 1/2 13 6.7 X-P015-16 5/8 16 10.0 X-P015-20 3/4 18,20 16.0 X-P015-22 7/8 22 19.0 X-P015-26 1 26 26.5 X-P015-32 1 1/4 32 40.0	Item No.	Size	Load Limit	
X-P015-07 1/4 - 5/16 7 2.5 X-P015-10 3/8 10 4.0 X-P015-13 1/2 13 6.7 X-P015-16 5/8 16 10.0 X-P015-20 3/4 18,20 16.0 X-P015-22 7/8 22 19.0 X-P015-26 1 26 26.5		inch	mm	tonnes*
X-P015-10 3/8 10 4.0 X-P015-13 1/2 13 6.7 X-P015-16 5/8 16 10.0 X-P015-20 3/4 18,20 16.0 X-P015-22 7/8 22 19.0 X-P015-26 1 26 26.5	X-P015-06	7/32	6	1.4
X-P015-13 1/2 13 6.7 X-P015-16 5/8 16 10.0 X-P015-20 3/4 18,20 16.0 X-P015-22 7/8 22 19.0 X-P015-26 1 26 26.5	X-P015-07	1/4 - 5/16	7	2.5
X-P015-16 5/8 16 10.0 X-P015-20 3/4 18,20 16.0 X-P015-22 7/8 22 19.0 X-P015-26 1 26 26.5	X-P015-10	3/8	10	4.0
X-P015-20 3/4 18,20 16.0 X-P015-22 7/8 22 19.0 X-P015-26 1 26 26.5	X-P015-13	1/2	13	6.7
X-P015-22 7/8 22 19.0 X-P015-26 1 26 26.5	X-P015-16	5/8	16	10.0
X-P015-26 1 26 26.5	X-P015-20	3/4	18,20	16.0
1 20 20.0	X-P015-22	7/8	22	19.0
X-P015-32 1 1/4 32 40.0	X-P015-26	1	26	26.5
	X-P015-32	1 1/4	32	40.0

Morking

Latch Kits.

for 8-044, 8-043, X-044, X-043



Item No.	Size			
	inch	mm		
8-P044-06	7/32	6		
8-P044-07	1/4 - 5/16	7		
8-P044-10	3/8	10		
8-P044-13	1/2	13		
8-P044-16	5/8	16.0		
8-P044-20	3/4	18, 20		
8-P044-22	7/8	22		
8-P044-26	1	26		
8-P044-32	1 1/4	32		

G-100 Coupling Pin & C-Sleeve Set.

for X-M015



Item No.	Size	Working Load Limit	
	inch	mm	tonnes*
X-PM015-06	7/32	6	1.4
X-PM015-07	1/4 - 5/16	7	2.5
X-PM015-10	3/8	10	4.0
X-PM015-13	1/2	13	6.7
X-PM015-16	5/8	16	10.0
X-PM015-20	3/4	18, 20	16.0
X-PM015-22	7/8	22	19.0
X-PM015-26	1	26	26.5
X-PM015-32	1-1/4	32	40.0

Trigger Kits For Grip Self Locking Hooks

For X-950, X-951, X-952N



Item No.	S	ize	Working Load Limit
	inch	mm	tonnes*
8-P950-10	3/8	10	4.0
8-P950-13	1/2	13	6.7
8-P950-16	5/8	16	10.0
8-P950-20	3/4	20,22	16.0

G-100 Load Pin Kits

for X–026 , X–042 , X–043 , X–046 $\,$



Item No.	Size	Load Limit	
	inch	mm	tonnes*
X-P026-06	7/32	6	1.4
X-P026-07	1/4 - 5/16	7	1.5
X-P026-10	3/8	10	4.0
X-P026-13	1/2	13	6.7
X-P026-16	5/8	16	10.0
X-P026-20	3/4	18, 20	16.0
X-P026-22	7/8	22	19.0

Trigger Kits For Grip Self Locking Hooks

For X-950, X-951, X-952N



Item No.	s	ize	Working Load Limit
	inch	mm	tonnes*
8-P950-10	3/8	10	4.0
8-P950-13	1/2	13	6.7
8-P950-16	5/8	16	10.0
8-P950-20	3/4	20,22	16.0

Working



Trigger Kits for G80 and G100 Self Locking Hooks



Item No.	Size				
	inch	mm			
8-P025-06	7/32	6			
8-P025-07	1/4-5/16	7			
8-P025-10	3/8	10			
8-P025-13	1/2	13			
8-P025-16	5/8	16			
8-P025-20	3/4	18,20			
8-P025-22	7/8	22			
8-P025-26	1	26			
8-P025-28	1-1/1/8	28			

^{**}For G100 size 20mm: X-P025-20

New Trigger Kits for Self Locking Hooks size 20mm, 26mm, and 28mm after design change



G80 size 20mm					
Item No.	Size				
	inch	mm			
8-P025T-20	3/4	18,20			
G80 and G100 size 26mm					
Item No.	Size				
	inch	mm			
8-P025T-26	1	26			
G80 size 28mm					
Item No.	Size				
	inch	mm			
8-P025T-28	1-1/8	28			

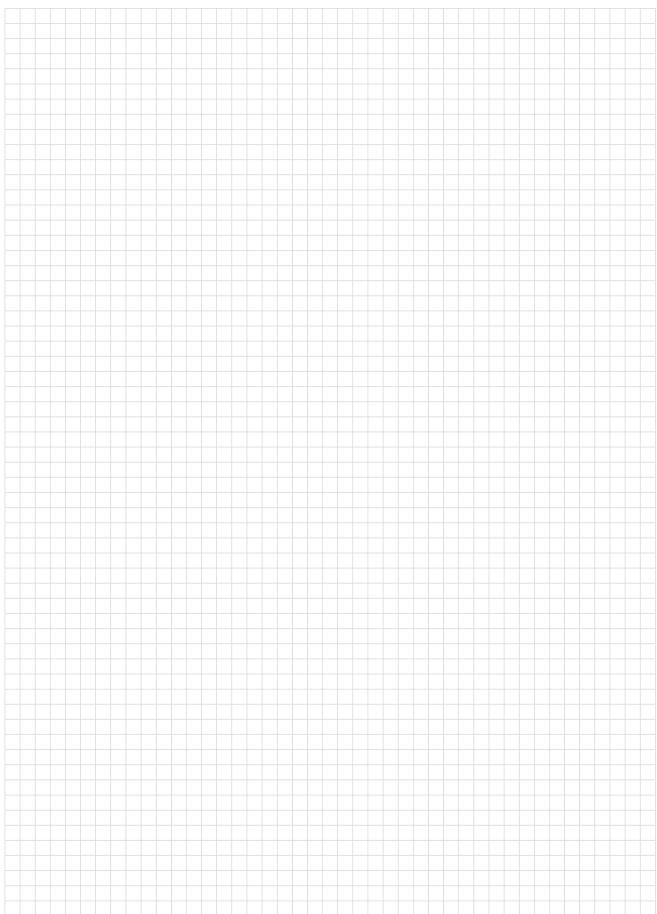
Index by Part No.

Product No.	Repair Kits No.
X-025-06	8-P025-06
X-025-07	8-P025-07
X-025-10	8-P025-10
X-025-13	8-P025-13
X-025-16	8-P025-16
X-025-20	X-P025-20
X-025-22	8-P025-22
X-025-26	8-P025T-26
X-025-28	8-P025-28
8-025-06	8-P025-06
8-025-07	8-P025-07
8-025-10	8-P025-10
8-025-13	8-P025-13
8-025-16	8-P025-16
8-025-20	8-P025T-20
8-025-22	8-P025-22
8-025-26	8-P025T-26
8-025-28	8-P025T-28













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